



ROYAL INSTITUTE
OF TECHNOLOGY

Semiconductor Devices Spring 2019

Lecture 7

This Lecture

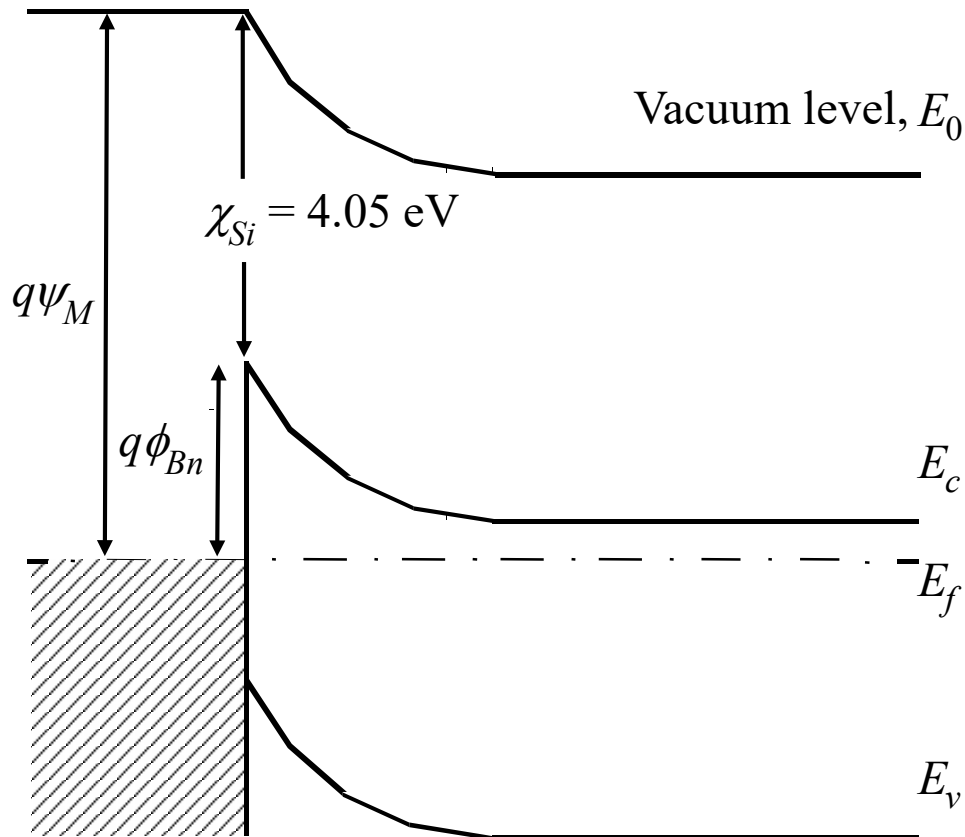
- Reading
 - Chapter 4, part III
 - Concepts:
 - Metal-semiconductor contacts
-

Part III: Metal-Semiconductor Junction

Two kinds of metal-semiconductor contacts:

- Rectifying *Schottky diodes*: metal on lightly doped silicon
- Low-resistance *ohmic contacts*: metal on heavily doped silicon

ϕ_{Bn} Increases with Increasing Metal Work Function



ψ_M : Work Function
of metal

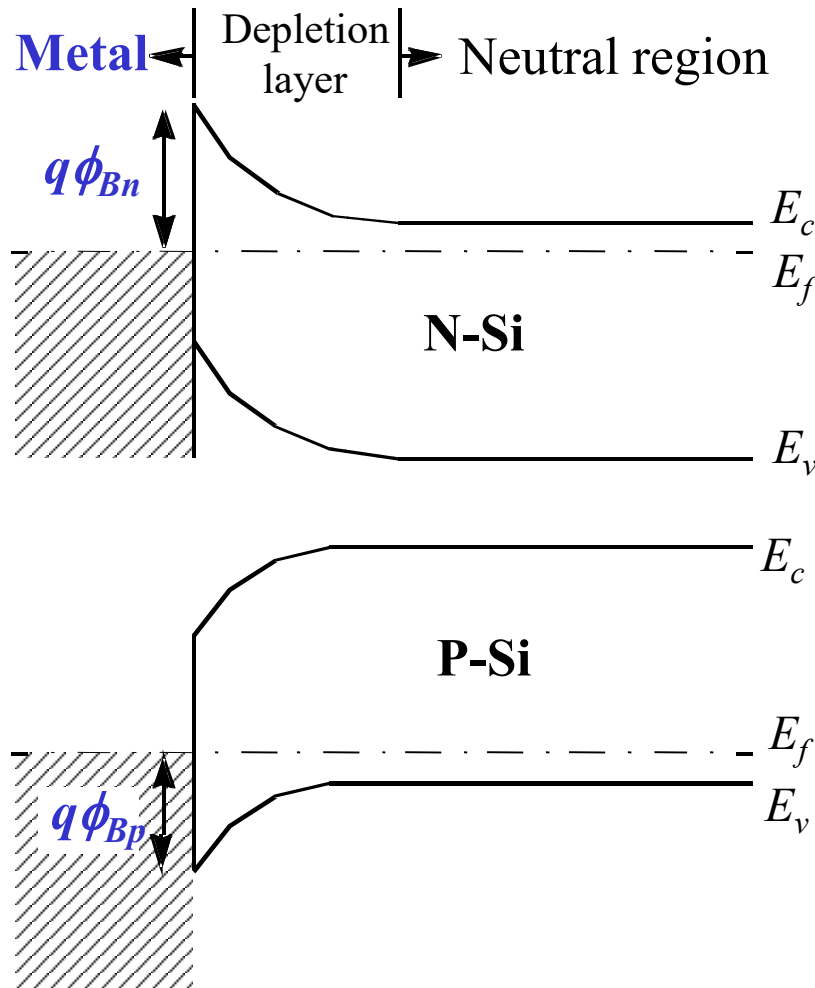
χ_{Si} : Electron Affinity of Si

Theoretically,

$$\phi_{Bn} = \psi_M - \chi_{Si}$$

4.16 Schottky Barriers

Energy Band Diagram of Schottky Contact



- Schottky barrier height, ϕ_B , is a function of the metal material.
- ϕ_B is the most important parameter. The sum of $q\phi_{Bn}$ and $q\phi_{Bp}$ is equal to E_g .

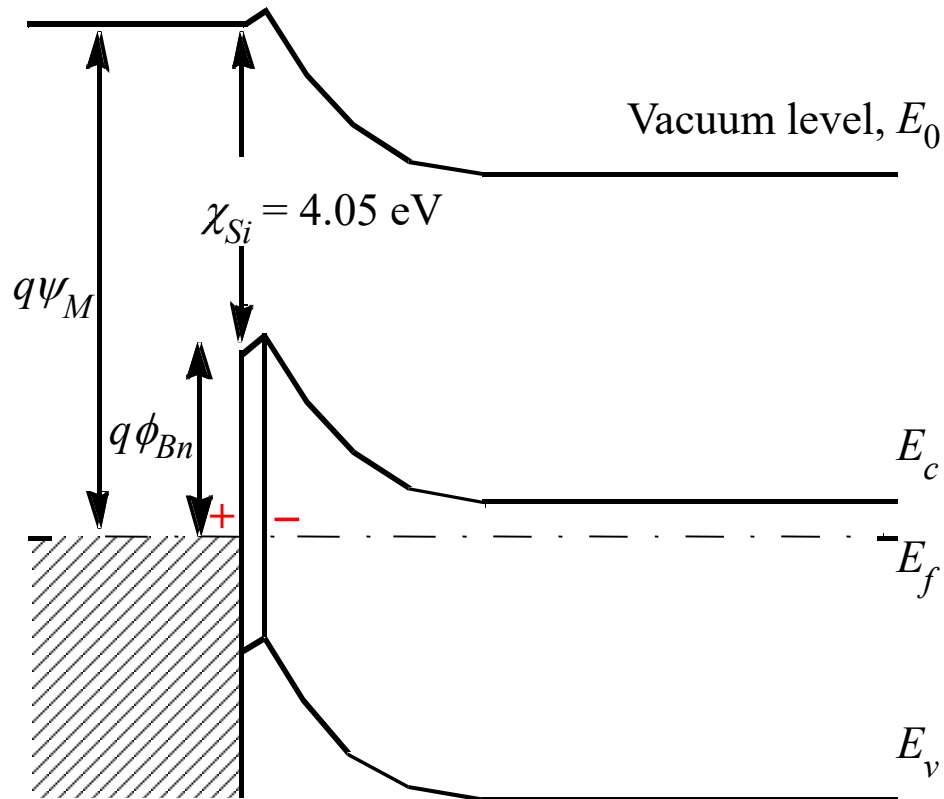
Schottky barrier heights for electrons and holes

Metal	Mg	Ti	Cr	W	Mo	Pd	Au	Pt
ϕ_{Bn} (V)	0.4	0.5	0.61	0.67	0.68	0.77	0.8	0.9
ϕ_{Bp} (V)		0.61	0.5		0.42		0.3	
Work Function ψ_m (V)	3.7	4.3	4.5	4.6	4.6	5.1	5.1	5.7

$$\phi_{Bn} + \phi_{Bp} \approx E_g$$

ϕ_{Bn} increases with increasing metal work function

Fermi Level Pinning



- A high density of energy states in the bandgap at the metal-semiconductor interface **pins E_f** to a narrow range and **ϕ_{Bn} is typically 0.4 to 0.9 V**
- **Question:** What is the typical range of ϕ_{Bp} ?

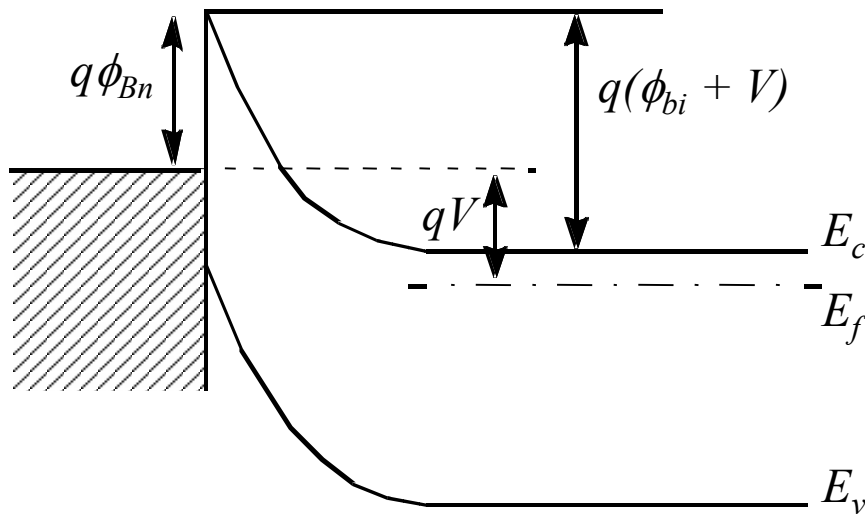
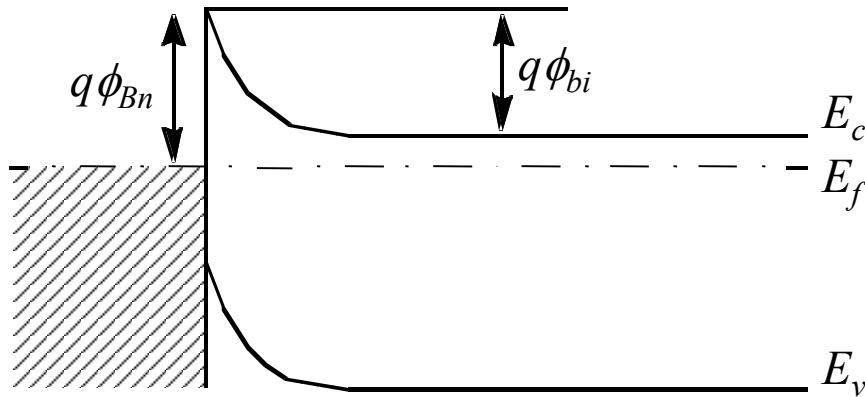
Schottky Contacts of Metal Silicide on Si

Silicide: A silicon and metal compound. It is conductive similar to a metal.

Silicide-Si interfaces are more stable than metal-silicon interfaces. After metal is deposited on Si, an annealing step is applied to form a silicide-Si contact. ***The term metal-silicon contact includes and almost always means silicide-Si contacts.***

Silicide	ErSi _{1.7}	HfSi	MoSi ₂	ZrSi ₂	TiSi ₂	CoSi ₂	WSi ₂	NiSi ₂	Pd ₂ Si	PtSi
ϕ_{Bn} (V)	0.28	0.45	0.55	0.55	0.61	0.65	0.67	0.67	0.75	0.87
ϕ_{Bp} (V)			0.55	0.49	0.45	0.45	0.43	0.43	0.35	0.23

Using C - V Data to Determine ϕ_B



$$\begin{aligned} q\phi_{bi} &= q\phi_{Bn} - (E_c - E_f) \\ &= q\phi_{Bn} - kT \ln \frac{N_c}{N_d} \end{aligned}$$

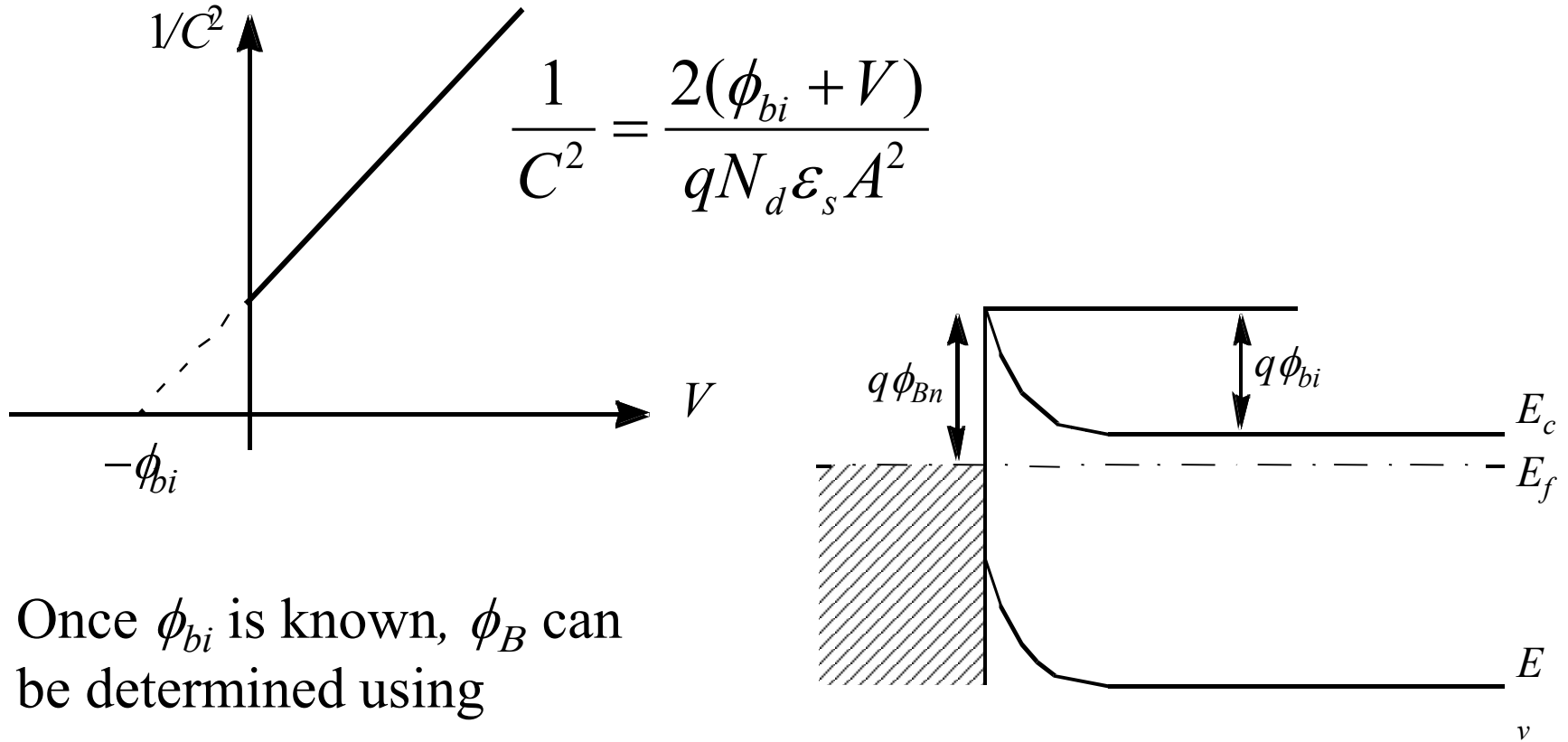
$$W_{dep} = \sqrt{\frac{2\epsilon_s (\phi_{bi} + V)}{qN_d}}$$

$$C = \frac{\epsilon_s}{W_{dep}} A$$

Question:

How should we plot the CV data to extract ϕ_{bi} ?

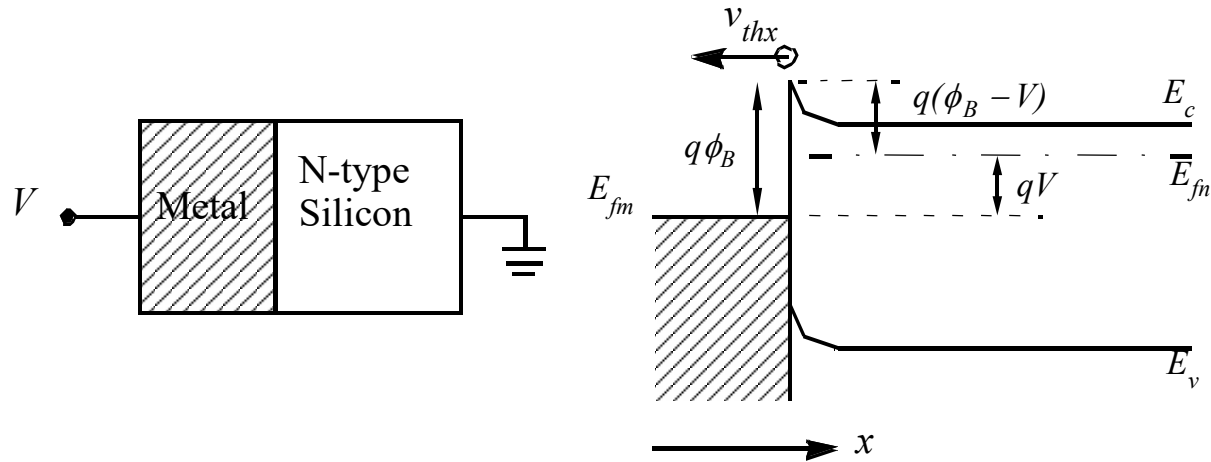
Using CV Data to Determine ϕ_B



Once ϕ_{bi} is known, ϕ_B can be determined using

$$q\phi_{bi} = q\phi_{Bn} - (E_c - E_f) = q\phi_{Bn} - kT \ln \frac{N_c}{N_d}$$

4.17 Thermionic Emission Theory



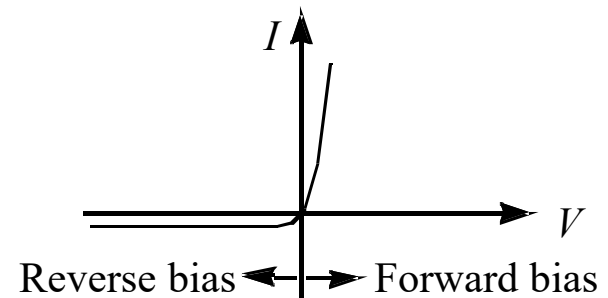
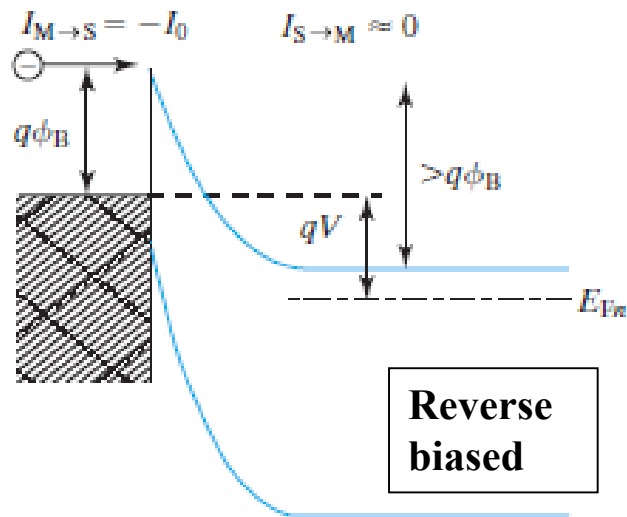
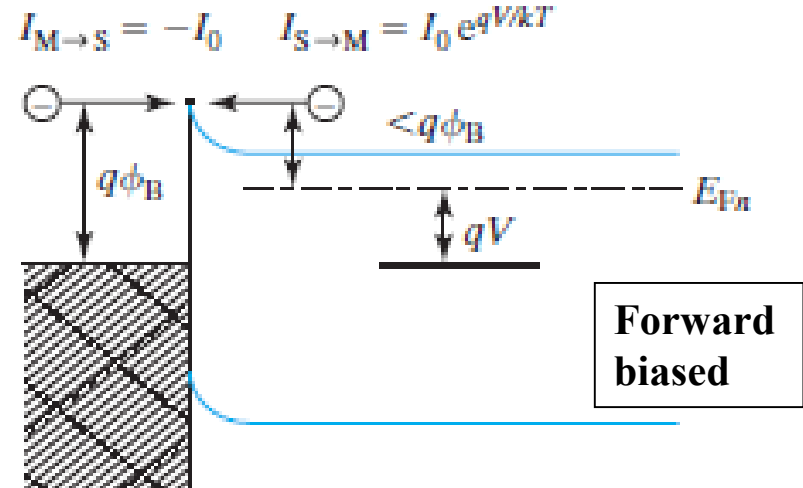
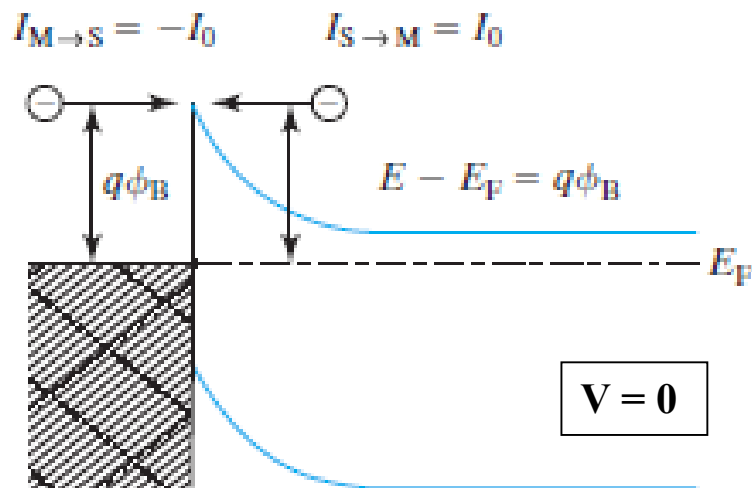
$$n = N_c e^{-q(\phi_B - V)/kT} = 2 \left[\frac{2\pi m_n kT}{h^2} \right]^{3/2} e^{-q(\phi_B - V)/kT}$$

$$v_{th} = \sqrt{3kT / m_n} \quad v_{thx} = -\sqrt{2kT / \pi m_n}$$

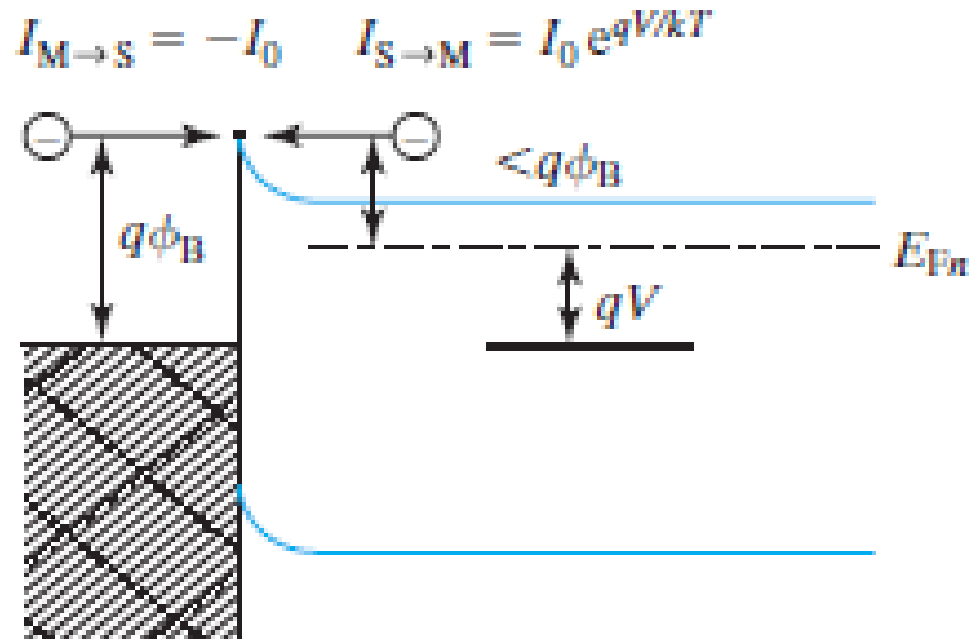
$$J_{S \rightarrow M} = -\frac{1}{2} q n v_{thx} = \frac{4\pi q m_n k^2}{h^3} T^2 e^{-q\phi_B/kT} e^{qV/kT}$$

$$= J_0 e^{qV/kT}, \text{ where } J_0 \approx 100 e^{-q\phi_B/kT} \text{ A/cm}^2$$

4.18 Schottky Diodes



4.18 Schottky Diodes

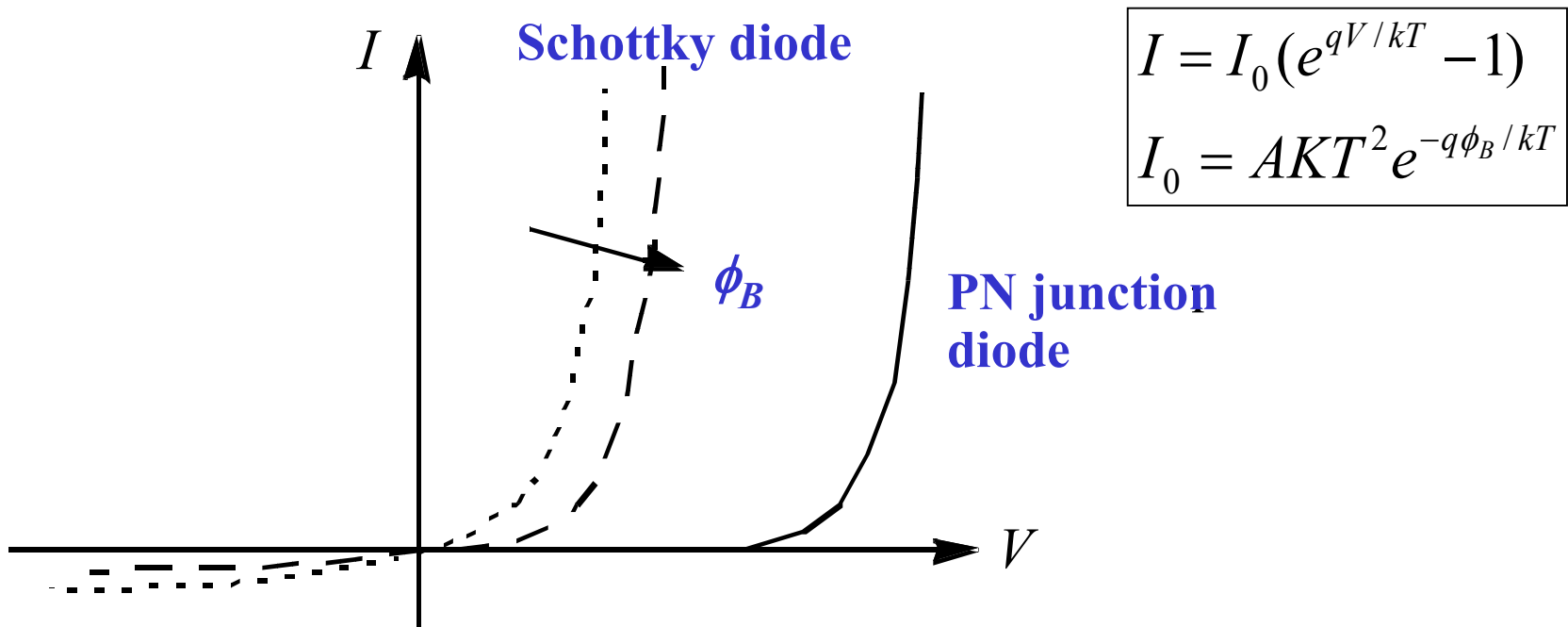


$$I_0 = AKT^2 e^{-q\phi_B/kT}$$

$$K = \frac{4\pi q m_n k^2}{h^3} \approx 100 \text{ A}/(\text{cm}^2 \cdot \text{K}^2)$$

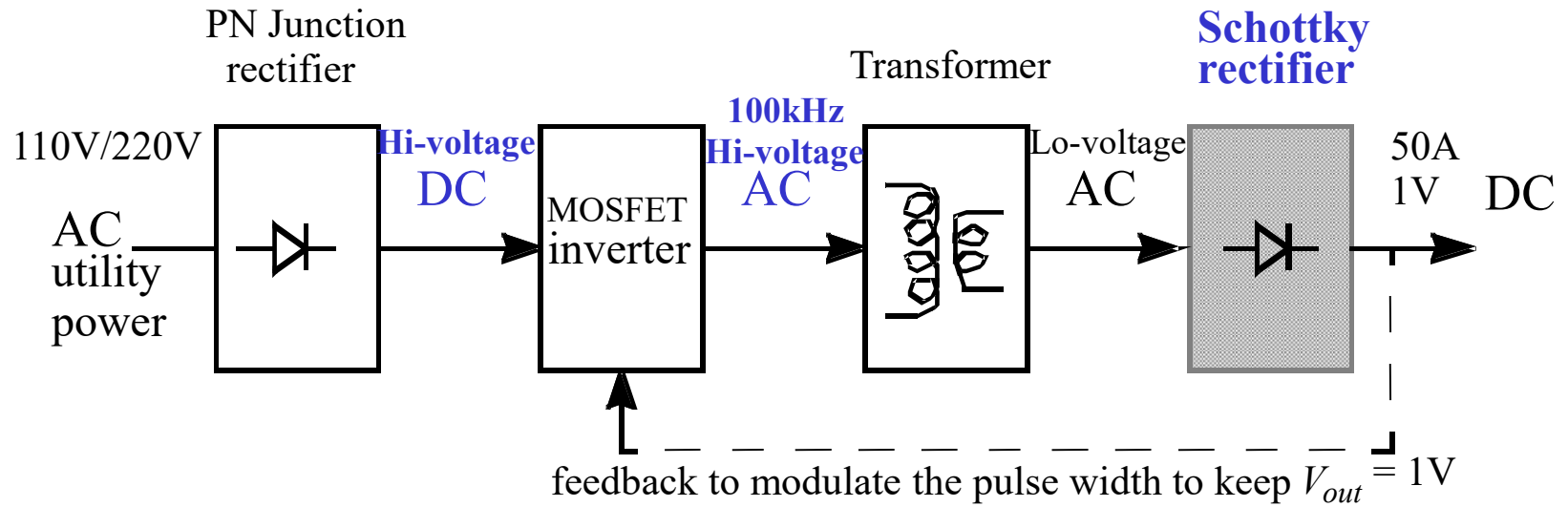
$$I = I_{S \rightarrow M} + I_{M \rightarrow S} = I_0 e^{qV/kT} - I_0 = I_0 (e^{qV/kT} - 1)$$

4.19 Applications of Schottly Diodes

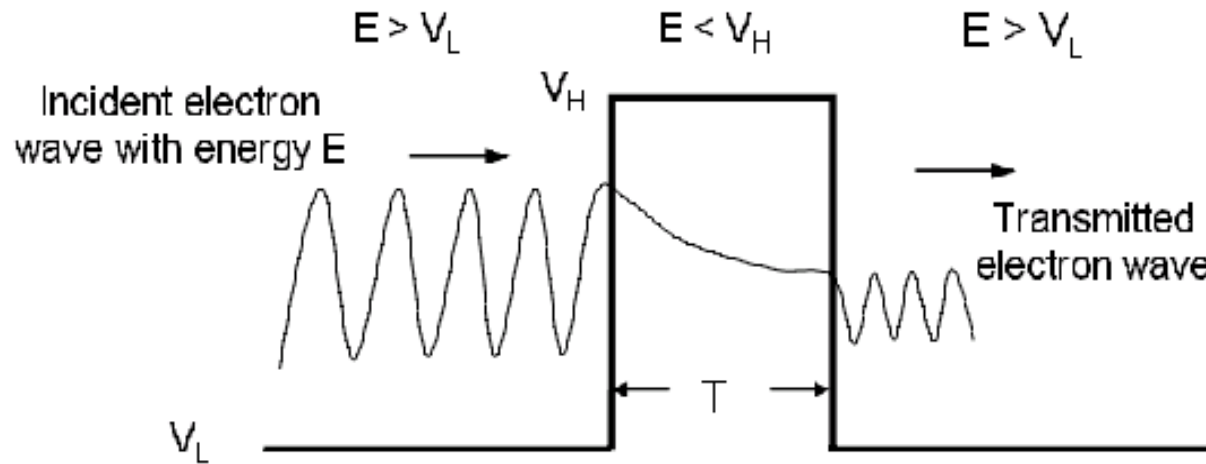


- I_0 of a Schottky diode is 10^3 to 10^8 times larger than a PN junction diode, depending on ϕ_B . A larger I_0 means a smaller forward drop V .
- A Schottky diode is the preferred rectifier in low voltage, high current applications.

Switching Power Supply



4.20 Quantum Mechanical Tunneling



Tunneling probability:

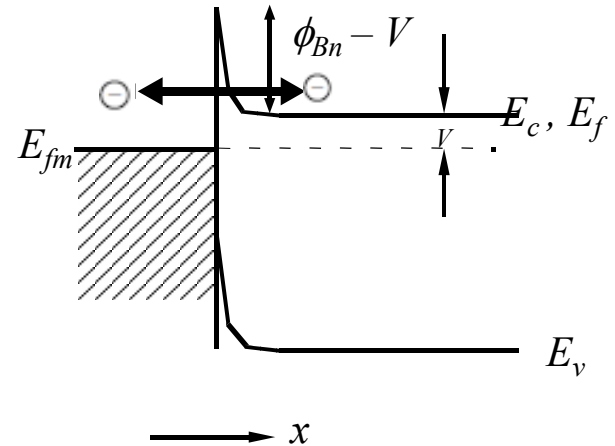
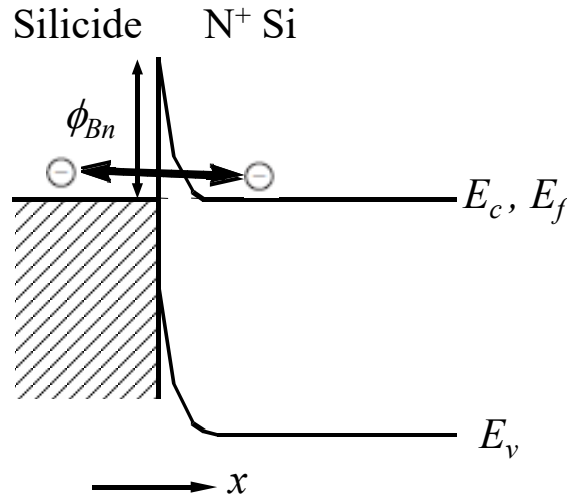
$$P \approx \exp\left(-2T \sqrt{\frac{8\pi^2 m}{h^2} (V_H - E)}\right)$$

4.21 Ohmic Contacts

$$W_{dep} = \sqrt{\frac{2\epsilon_s \phi_{Bn}}{qN_d}}$$

Tunneling
probability:

$$P \approx e^{-H\phi_{Bn}/\sqrt{N_d}}$$

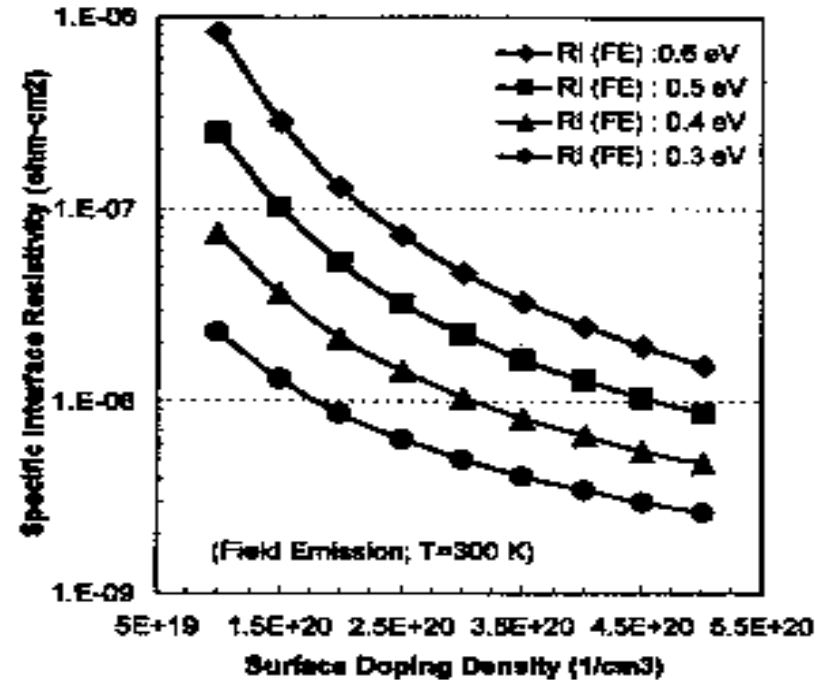
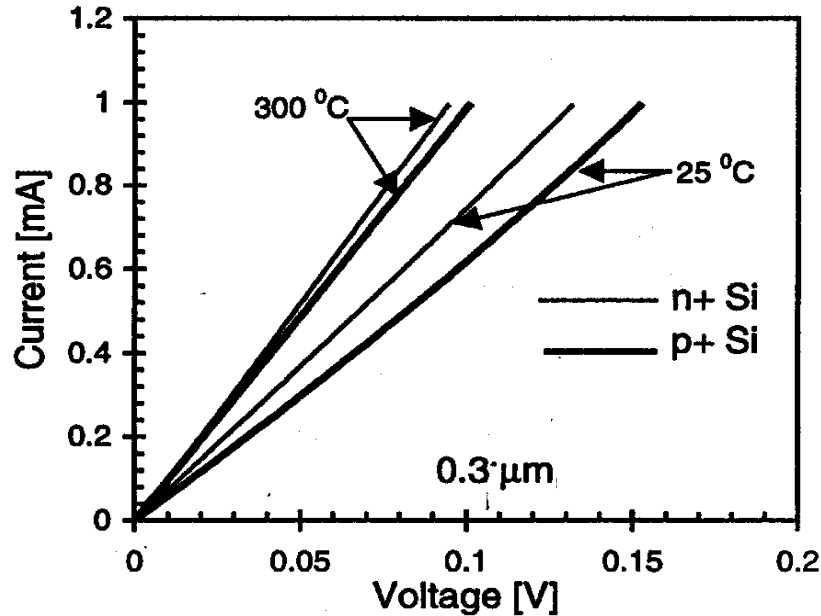


$$T \approx W_{dep} / 2 = \sqrt{\epsilon_s \phi_{Bn} / 2qN_d}$$

$$H = \frac{4\pi}{h} \sqrt{\epsilon_s m_n / q}$$

$$J_{S \rightarrow M} \approx \frac{1}{2} qN_d v_{thx} P = qN_d \sqrt{kT / 2\pi m_n} e^{-H(\phi_{Bn} - V) / \sqrt{N_d}}$$

4.21 Ohmic Contacts



$$R_c \equiv \left(\frac{dJ_{S \rightarrow M}}{dV} \right)^{-1} = \frac{2e^{H\phi_{Bn}/\sqrt{N_d}}}{qv_{thx}H\sqrt{N_d}} \propto e^{H\phi_{Bn}/\sqrt{N_d}} \Omega \cdot \text{cm}^2$$

4.22 Chapter Summary

Part I: PN Junction

$$\phi_{bi} = \frac{kT}{q} \ln \frac{N_d N_a}{n_i^2}$$

The potential barrier increases by 1 V if a 1 V reverse bias is applied

depletion width

$$W_{dep} = \sqrt{\frac{2\epsilon_s \cdot \text{potential barrier}}{qN}}$$

junction capacitance

$$C_{dep} = A \frac{\epsilon_s}{W_{dep}}$$

4.22 Chapter Summary

- Under forward bias, minority carriers are injected across the junction.
- The quasi-equilibrium boundary condition of minority carrier densities is:

$$n(x_p) = n_{p0} e^{qV/kT}$$
$$p(x_N) = p_{n0} e^{qV/kT}$$

- Most of the minority carriers are injected into the more lightly doped side.

4.22 Chapter Summary

- Steady-state continuity equation:

$$\frac{d^2 p'}{dx^2} = \frac{p'}{D_p \tau_p} = \frac{p'}{L_p^2}$$

$$L_p \equiv \sqrt{D_p \tau_p}$$

- Minority carriers diffuse outward $\propto e^{-|x|/L_p}$ and $e^{-|x|/L_n}$
- L_p and L_n are the diffusion lengths

$$I = I_0 (e^{qV/kT} - 1)$$

$$I_0 = Aq n_i^2 \left(\frac{D_p}{L_p N_d} + \frac{D_n}{L_n N_a} \right)$$

4.22 Chapter Summary

Part II: Optoelectronic Applications

$$\text{Solar cell power} = I_{sc} \times V_{oc} \times FF$$

- ~100μm Si or <1μm direct-gap semiconductor can absorb most of solar photons with energy larger than E_g .
- Carriers generated within diffusion length from the junction can be collected and contribute to the Short Circuit Current I_{sc} .
- Theoretically, the highest efficiency (~24%) can be obtained with 1.9eV $>E_g>1.2\text{eV}$. Larger E_g lead to too low I_{sc} (low light absorption); smaller E_g leads to too low Open Circuit Voltage V_{oc} .

4.22 *Chapter Summary*

LED and Solid-State Lighting

- Electron-hole recombination in direct-gap semiconductors such as GaAs produce light.
 - Ternary semiconductors such as GaAsP provide tunable E_g and LED color.
 - Quaternary semiconductors such as AlInGaP provide tunable E_g and lattice constants for high quality epitaxial growth on inexpensive substrates.
 - White light can be obtained with UV LED and wavelength conversion
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- Organic semiconductor is an important low-cost LED material class. Used in OLED displays both for [iPhones](#) and [other brands](#)

4.22 Chapter Summary

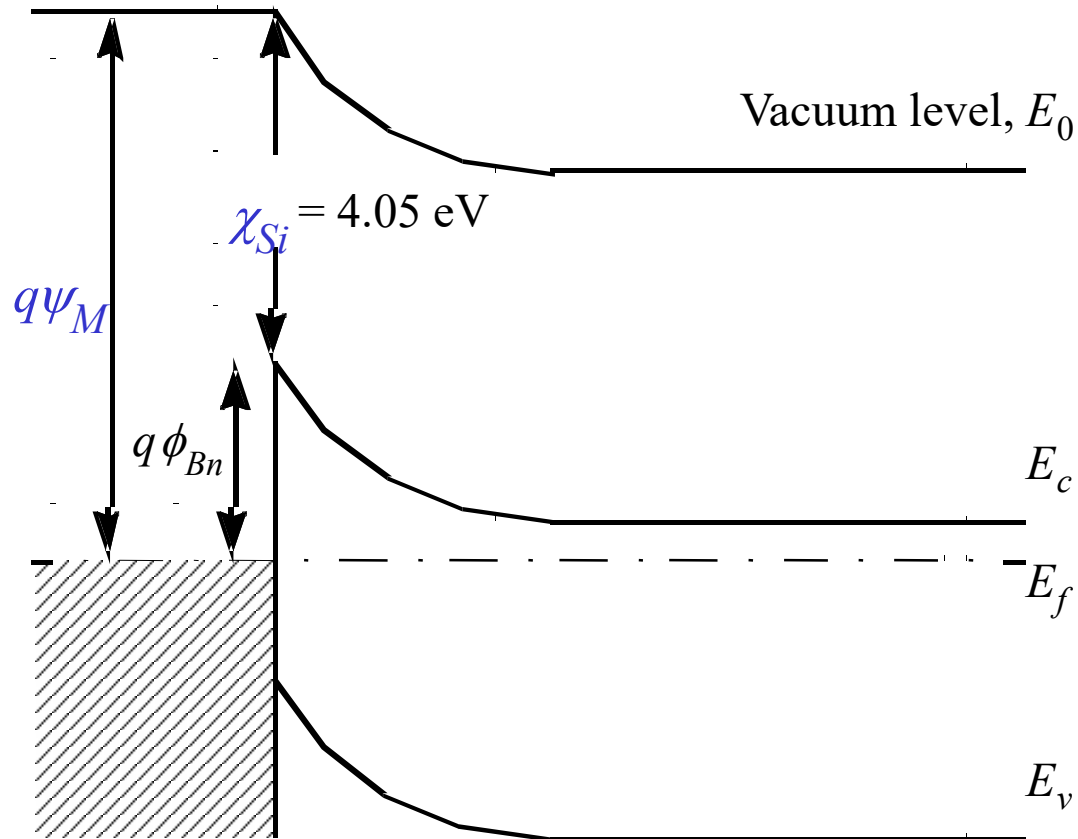
Part III: Metal-Semiconductor Junction

$$I_0 = AKT^2 e^{-q\phi_B / kT}$$

- Schottky diodes have large reverse saturation current, determined by the Schottky barrier height ϕ_B , and therefore lower forward voltage at a given current density.
- Ohmic contacts relies on tunneling. Low resistance contact requires low ϕ_B and higher doping concentration.

$$R_c \propto e^{-\left(\frac{4\pi}{h}\phi_B \sqrt{\epsilon_s m_n / qN_d}\right)} \Omega \cdot \text{cm}^2$$

ϕ_{Bn} Increases with Increasing Metal Work Function



Ideally,

$$\phi_{Bn} = \psi_M - \chi_{Si}$$